



SZ

50Hz
Fluorin Plastic Centrifugal Pump



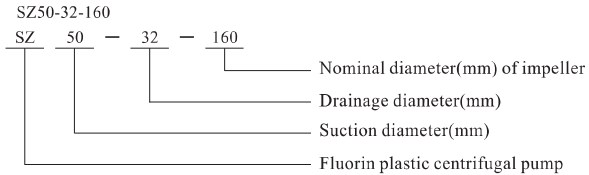
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E150306
309010100025
subject to amendments



Definition of Model



Structure feature

- SZ pump has one impeller, axial suction and radical discharge.
- Simple structure, shaft is directly connected with impeller.
- Easy for pipe works, inlet and outlet are connected by standard flanges.
- Wet parts are made of F26.F46, accessories are made of cast iron(HT200).

Typical application

- Any concentration of acid alkali, salty solution, strong oxidants, organic solvent etc. Strongly corrosive medium.
- Petrol, chemical, pesticide, acid cleaning, dying, paper making, galvanization, etc.

Operation conditions

- Thin medium not containing grain or fiber.
- Medium temperature: -20°C~120°C
- Medium density: Max $1.35 \times 10^3 \text{kg/m}^3$
- Ambient temperature: Max +40°C
- Altitude: Max 1000m
- Pressure: Max 10bar

Motor

- TEFC motor, 2 pole
- Protection class: IP 55
- Insulation level: CLASS F
- Standard voltage: 50Hz, 3 × 380V

Curve conditions

- Curve tolerance in conformity to ISO9906:2012 Grade 3B.
- All curves are based on the measured value of constant motor speed 2900rpm, 50Hz, 3 × 380V.
- The measurements were made with airless water at temperature of 20°C. The curves apply to a kinematic viscosity of $1 \text{mm}^2/\text{s}$ (1 cSt).
- It is suggested to operate the pump in the scope of the bold curve, to prevent motor from overload.
- When pumping liquids with a density higher than that of the operation conditions, use motors with correspondingly higher outputs.

Performance curve

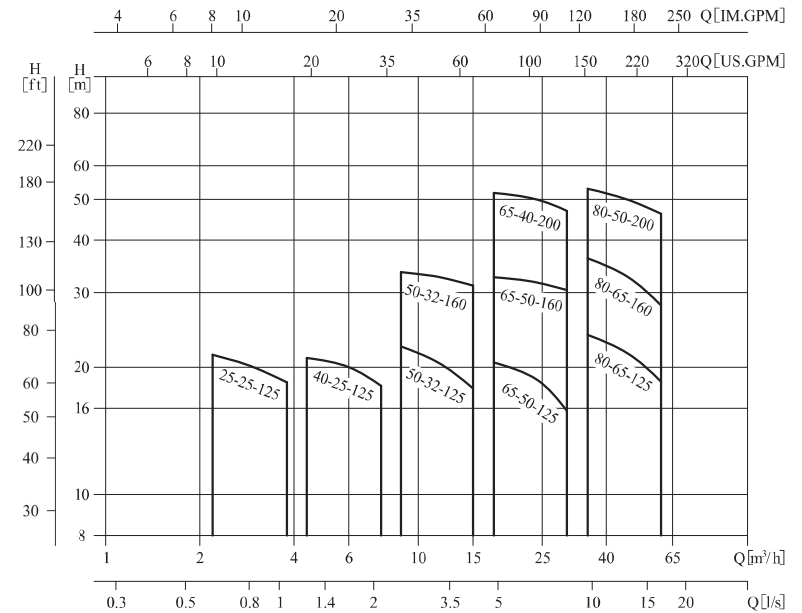
- Q/H: means the curve of the flow and head at the nominal rotating speed.
- Power curve: P2 means the pump input power, if the medium density is $1 \times 10^3 \text{kg/m}^3$.
- Efficient curve: Eta means the pump efficient.

Installation conditions

- When installation, please make sure the pump would not be effected by the pipeline force when pump operation.
- The pump should be strongly fixed on the horizontal base.
- In order to make motor work well, pump should be installed on the frozen-free and ventilate place.
- The electric protection devices should protect pump from being damaged by phase lack, unstable voltage, electric leakage, overload.

Performance scope

SZ 50Hz 2900rpm



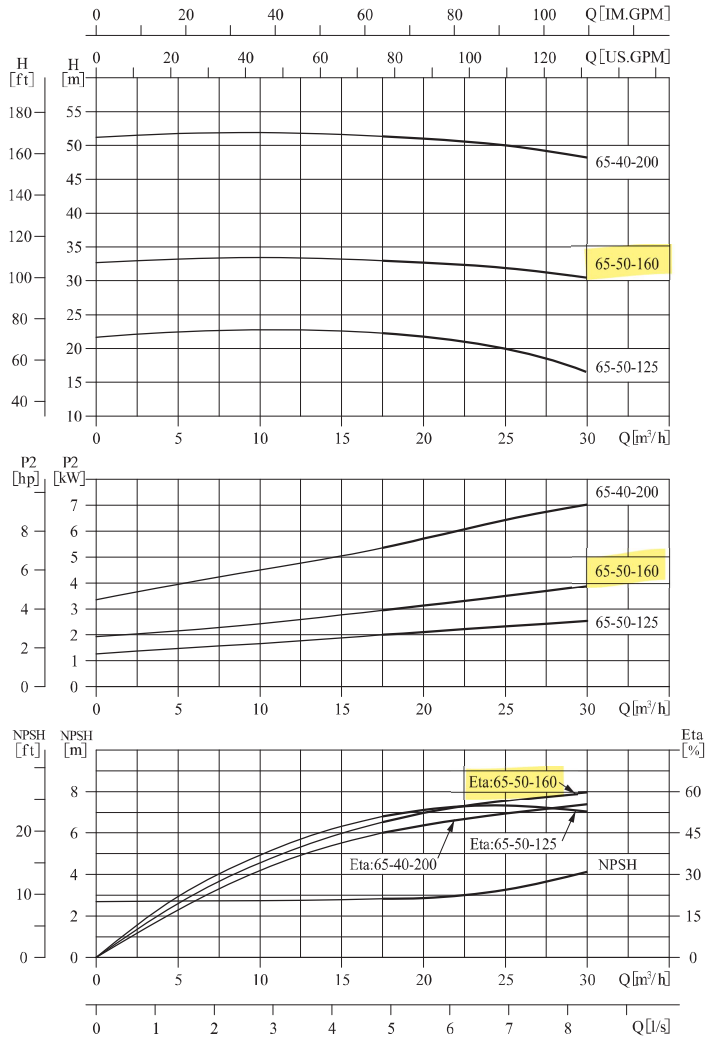
Performance table

Model	Nominal flow [m³/h]	Nominal head [m]	Flow range [m³/h]	Max bar [bar]	Power [kW]	Max efficiency [%]
SZ25-25-125	3.2	20	2.2~3.8	2.1	1.1	28
SZ40-25-125	6.3	20	4.4~7.6	2.1	1.5	41
SZ50-32-125	12.5	20	8.8~15	2.3	3	44
SZ50-32-160	12.5	32	8.8~15	3.3	4	51
SZ65-50-125	25	20	17.5~30	2	4	55
SZ65-50-160	25	32	17.5~30	3.3	5.5	60
SZ65-40-200	25	50	17.5~30	5.1	11	55
SZ80-65-125	50	20	35~60	2.6	7.5	62
SZ80-65-160	50	32	35~60	3.6	11	62
SZ80-50-200	50	50	35~60	5.4	18.5	63

Technical Data

● Performance curve SZ65

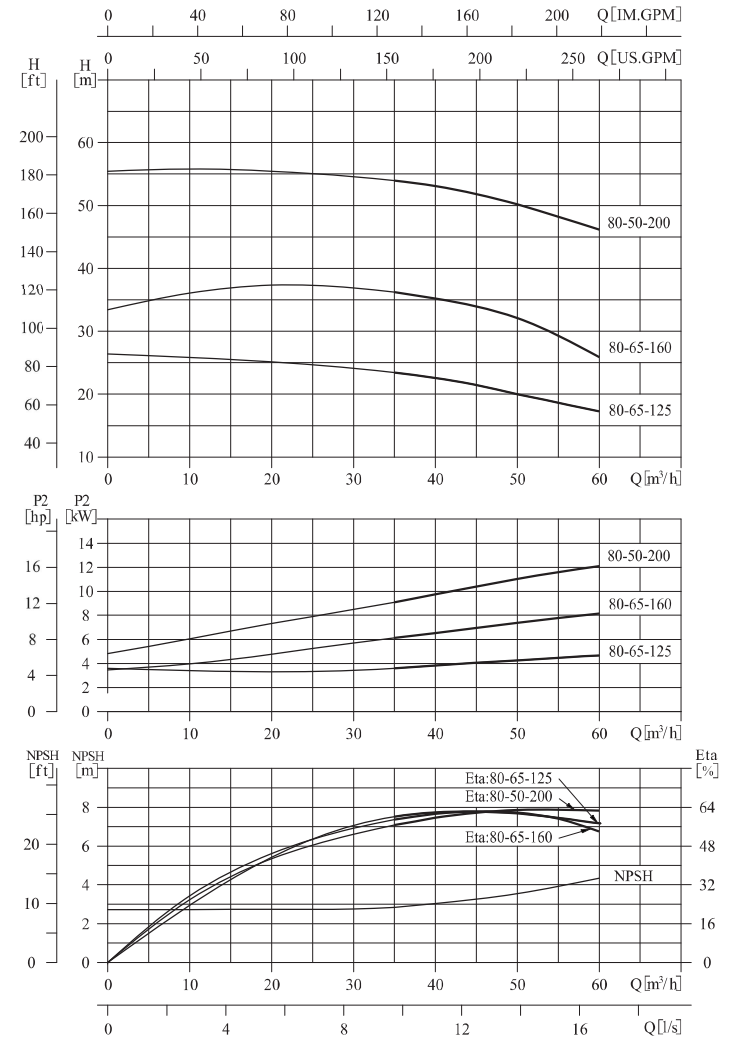
50Hz 2900rpm



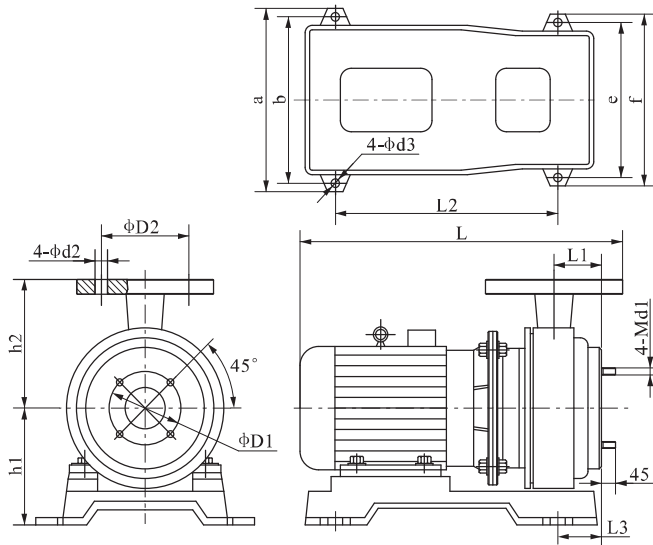
Technical Data

● Performance curve SZ80

50Hz 2900rpm



● Pump dimensions



● Size and weight

Model	Size (mm)																Weight (kg)	
	L	L1	L2	L3	D1	Inlet flange	d1	h1	h2	D2	outlet flange	d2	a	b	d3	e		f
SZ25-25-125	457	37	300	64	75	DN25/PN6	10	164	120	100	DN32/PN10	14	265	230	15	230	265	45
SZ40-25-125	461	37	300	72	100	DN40/PN6	10	165	120	100		14	265	230	15	230	265	48
SZ50-32-125	531	43	370	79	125	DN50/PN10	14	175	140	100	14	275	235	17	235	275	74	
SZ50-32-160	553	53	370	103	125		14	191	159	100	14	315	270	17	270	315	78	
SZ65-50-125	563	50	370	95	145	DN50/PN10	14	175	147	125	18	315	270	17	270	315	79	
SZ65-50-160	618	51	400	88	145		14	219	165	125	18	370	330	17	290	335	113	
SZ65-40-200	727	55	440	96	145	DN40/PN10	18	425	380	19	320	365	181					
SZ80-65-125	631	52	400	88	160	DN65/PN10	18	370	330	17	290	335	123					
SZ80-65-160	750	57	440	97	160		18	425	380	19	320	365	183					
SZ80-50-200	797	57	440	110	160	DN50/PN10	18	425	380	19	320	365	205					

● F46,F26 Corrosion resistance table

Medium	F46	F26	Medium	F46	F26	Medium	F46	F26
Acetic acid; Benzene acid	✓	✓	Sulfuric Acid +20% Smoke sulfate	✓/80°C	—	Titanium tetrachloride; zinc chloride	✓	✓
Arsenate; Boric acid	✓	✓	Smoke sulfate	✓	×	Ferrie Trichloride; carbon tetrachloride	✓	✓
Carbonate	✓	✓/20°C	sulfurous acid	✓	✓	Salt solution; seawater	✓	✓
Fluoride acid	✓	—	Ammonium hydroxide, potassium hydroxide	✓	✓	Alum (slurry); black liquor (slurry)	×	—
Hypochloritic; Wet chlorine	✓	✓	Sodium hydroxide <20%	✓	✓	Blue alum; NaHSO ₃	✓	✓
Chromic Acid	✓	✓/50°C	Sodium hydroxide <80%	✓	×	Sodium bicarbonate; soda	✓	✓
citric acid	✓	✓/120°C	Calcium hydroxide	✓	✓	Sodium hypochlorite	✓	✓/20%
Toluene-acid	✓	✓/65°C	Acetic acid salt solution	✓	✓	Sodium chlorate; calcium chloride	✓	✓
Formic acid	✓	✓	Ammonium nitrate; barium nitrate	✓	✓	Chromium sodium	✓	—
Glycolic acid	—	✓/20°C	Sodium nitrate; copper nitrate	✓	✓	Al acetic	✓	✓
hydrochloric acid	✓/65°C	✓/37%	Iron nitrate	✓	✓	Bromine	✓	✓/20°C
hydrofluoric acid; Fluorosilicic acid	✓	✓	Nitrate lead; silver nitrate	✓	—	Glycerol	✓	✓
Hydrogen Peroxide; lactic acid	✓	✓/20°C	Aluminum sulfate, ammonium sulfate	✓	✓	Pyridine	✓	×
Maleic acid; malic acid	✓	✓	ammonium sulfate + Sulfuric Acid	✓	✓	acetic (acid) anhydride	✓	✓/20°C
Mixed acid	✓	—	Barium sulfate; sodium sulfate	✓	✓	Aniline dye; hydrochloride aniline	✓	—
Oleic acid	✓	✓	Copper sulfate	✓	✓	Methane, ethane, propane	✓	✓
Oxalate acid	✓	✓/50°C	Copper sulfate +10% Sulfuric Acid	✓	—	Nitrobenzene	✓	✓/20°C
Picric acid, stearic acid	✓	✓/20°C	Ferrum sulfate +10% Sulfuric Acid	✓	—	Tar and ammonia	✓	—
Tartrate; Tannin	✓	✓	Magnesium sulfate; zinc sulfate	✓	✓	Toluene; SO ₃	✓	✓
Nitrate 5% to 10%	✓	✓/50°C	Ammonium; sodium	✓	✓	Glycol; ethylene oxide	✓	✓
Nitric Acid <50%	✓	✓	Chloride; barium chloride	✓	✓	Two-acetone; dichloro-ethanol	✓	✓/20°C
Concentrated nitric acid	✓	×	Calcium chloride	✓	✓	Diethylene dioxide; vinyl Trichloride	✓	✓
Nitric Acid +3.5% hydrofluoric acid	✓	—	Aluminum Trichloride	✓	✓/20%	Formaldehyde	✓	✓/50°C
Phosphoric Acid	✓	✓	Potassium chloride	✓	✓/65°C	Freon	×	—
Phosphoric Acid +2% Sulfuric acid +1% hydrofluoric acid	✓	—	Sodium chloride; tin chloride	✓	✓	CS ₂	✓	✓/20°C
sulfuric acid <10%	✓	✓	Silver chloride; magnesium chloride	✓	✓	Molten sulfur	✓	✓
Sulfuric acid 10% to 75%	✓	✓/65°C	Nickel Chloride	✓	✓			
Sulfuric acid 75% to 98%	✓/80°C	✓/50°C	Sulphur dichloride	✓	✓/20°C			

Note: 1. ✓/20°C means the material can be used in the medium that temperature is below 20°C. ✓ means workable, × means doesn't work. — means not known.

2. ✓/20% means the material can be used in the 20% medium.